

### Section 1 - Identification of The Material and Supplier

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**Chemical nature:** Blend of d-limonene and petroleum hydrocarbon.  
**Trade Name:** Citra Power  
**Product Use:** Industrial/Commercial cleaner & degreaser.  
**Creation Date:** June, 2016  
**This version issued:** June, 2016 and is valid for 5 years from this date.  
**Poisons Information Centre: Phone 13 1126 from anywhere in Australia**

### Section 2 - Hazards Identification

#### Statement of Hazardous Nature

This product is classified as: Xn, Harmful. Xi, Irritating. N, Dangerous to the environment. F, Flammable. Hazardous according to the criteria of SWA.

Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

**SUSMP Classification:** None allocated.

**ADG Classification:** Class 3: Flammable liquids.

**UN Number:** 2319, TERPENE HYDROCARBONS, N.O.S. (d-Limonene).



#### GHS Signal word: WARNING

Flammable liquids Category 3  
Aspiration Hazard Category 2  
Skin Corrosion /Irritation Category 2  
Skin Sensitisation Category 1  
Hazardous to aquatic environment Short term/Chronic Category 1

#### HAZARD STATEMENT:

H226: Flammable liquid and vapour.  
H305: May be harmful if swallowed and enters airways.  
H315: Causes skin irritation.  
H317: May cause an allergic skin reaction.  
H410: Very toxic to aquatic life with long lasting effects.

#### PREVENTION

P102: Keep out of reach of children.  
P210: Keep away from heat, sparks, open flames and hot surfaces. - No smoking.  
P233: Keep container tightly closed.  
P240: Ground/bond container and receiving equipment.  
P242: Use only non-sparking tools.  
P261: Avoid breathing fumes, mists, vapours or spray.  
P262: Do not get in eyes, on skin, or on clothing.  
P264: Wash contacted areas thoroughly after handling.  
P272: Contaminated work clothing should not be allowed out of the workplace.  
P273: Avoid release to the environment.  
P280: Wear protective gloves, protective clothing and eye or face protection.

#### RESPONSE

P362: Take off contaminated clothing and wash before reuse.  
P301+P310: IF SWALLOWED: Immediately call a POISON CENTRE or doctor.  
P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P302+P352: IF ON SKIN: Wash with plenty of soap and water.

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P333+P313: If skin irritation or rash occurs: Get medical advice.

P391: Collect spillage.

P370+P378: In case of fire, use carbon dioxide, dry chemical, foam, water fog. Normal foam, i.e. protein based foam that is not alcohol resistant, is the preferred medium for large fires.

### STORAGE

P405: Store locked up.

P402+P404: Store in a dry place. Store in a closed container.

P403+P235: Store in a well-ventilated place. Keep cool.

### DISPOSAL

P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

## Emergency Overview

**Physical Description & Colour:** Dark blue liquid.

**Odour:** Mild to strong citrus odour.

**Major Health Hazards:** skin irritant, possible skin sensitiser, if aspirated, may cause lung damage.

## Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
d-limonene	5989-27-5	70-90	not set	not set
Naphtha (petroleum), hydrodesulfurized heavy	64742-82-1	10-30	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

## Section 4 - First Aid Measures

### General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

**Inhalation:** No first aid measures normally required. However, if inhalation has occurred, and irritation has developed, remove to fresh air and observe until recovered. If irritation becomes painful or persists more than about 30 minutes, seek medical advice.

**Skin Contact:** Wash gently and thoroughly with water (use non-abrasive soap if necessary) for 5 minutes or until chemical is removed.

**Eye Contact:** Flush the contaminated eye(s) with lukewarm, gently flowing water for 5 minutes while holding the eyelid(s) open. Obtain medical advice if irritation becomes painful or lasts more than a few minutes. Take special care if exposed person is wearing contact lenses.

**Ingestion:** If swallowed, do NOT induce vomiting. Wash mouth with water and contact a Poisons Information Centre, or call a doctor.

## Section 5 - Fire Fighting Measures

**Fire and Explosion Hazards:** The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is a moderate risk of an explosion from this product if commercial quantities are involved in a fire. Firefighters should take care and appropriate precautions. Any explosion will likely spread the fire to surrounding materials. Water spray may be used to cool drums involved in a fire, reducing the chances of an explosion. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids. Vapours from this product are heavier than air and may accumulate in sumps, pits and other low-lying spaces, forming potentially explosive mixtures. They may also flash back considerable distances.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

**Extinguishing Media:** In case of fire, use carbon dioxide, dry chemical, foam, water fog. Normal foam, i.e. protein based foam that is not alcohol resistant, is the preferred medium for large fires. Try to contain spills, minimise spillage entering drains or water courses.

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**Fire Fighting:** If a significant quantity of this product is involved in a fire, call the fire brigade. There is a danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is full fire kit and breathing apparatus.

**Flash point:** 54°C  
**Upper Flammability Limit:** No data.  
**Lower Flammability Limit:** No data.  
**Autoignition temperature:** 237°C  
**Flammability Class:** Flammable Category 3 (GHS); Flammable (AS1940)

### Section 6 - Accidental Release Measures

**Accidental release:** In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Immediately call the Fire Brigade. Wear full protective clothing including eye/face protection. All skin areas should be covered. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include Nitrile, neoprene. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Otherwise, not normally necessary.

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Avoid using sawdust or other combustible material. Any electrical equipment should be non-sparking. Any equipment capable of building an electrostatic charge should be electrically grounded. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Can be slippery on floors, especially when wet. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Exothermic reactions leading to spontaneous combustion are possible when products of this type are absorbed onto porous materials such as zeolites, other mineral derived products, and even rags. Therefore, avoid the use of those materials and seek specialist advice in large scale cleanup processes.

### Section 7 - Handling and Storage

**Handling:** Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

**Storage:** Store in a cool, well ventilated area, and make sure that surrounding electrical devices and switches are suitable. Check containers periodically for leaks. Containers should be kept closed in order to minimise contamination and possible evaporation. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 10000kg or L of Dangerous Goods of Packaging Group III, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

### Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

**SWA Exposure Limits**                      **TWA (mg/m<sup>3</sup>)**                      **STEL (mg/m<sup>3</sup>)**  
Exposure limits have not been established by SWA for any of the significant ingredients in this product.

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

**Ventilation:** This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

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**Eye Protection:** Eye protection such as protective glasses or goggles should be worn when there is a chance of irritant levels of vapours being generated. However, it would be better to remove the vapours or avoid their generation.

**Skin Protection:** If you believe you may have a sensitisation to this product or any of its declared ingredients, you should prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

**Protective Material Types:** We suggest that protective clothing be made from the following materials: nitrile, neoprene.

**Respirator:** Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above. Otherwise, not normally necessary.

### Section 9 - Physical and Chemical Properties:

<b>Physical Description &amp; colour:</b>	Dark blue liquid.
<b>Odour:</b>	Mild to strong citrus odour.
<b>Boiling Point:</b>	176°C at 100kPa
<b>Freezing/Melting Point:</b>	-75°C
<b>Volatiles:</b>	No specific data. Expected to be low at 100°C.
<b>Vapour Pressure:</b>	0.19kPa at 20°C
<b>Vapour Density:</b>	4.7
<b>Specific Gravity:</b>	0.85 at 24°C
<b>Water Solubility:</b>	Negligible.
<b>pH:</b>	No data.
<b>Volatility:</b>	No data.
<b>Odour Threshold:</b>	No data.
<b>Evaporation Rate:</b>	No data.
<b>Coeff Oil/water Distribution:</b>	No data
<b>Autoignition temp:</b>	237°C

### Section 10 - Stability and Reactivity

**Reactivity:** This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

See Section 6 of this SDS regarding reactivity with porous materials and rags.

**Conditions to Avoid:** This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Containers should be kept dry. Keep containers and surrounding areas well ventilated. Keep away from sources of sparks or ignition. Handle and open containers carefully. Any electrical equipment in the area of this product should be flame proofed.

**Incompatibilities:** strong oxidising agents, porous materials such as zeolites and similar mineral products, rags.

**Fire Decomposition:** Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

**Polymerisation:** This product will not undergo polymerisation reactions.

### Section 11 - Toxicological Information

**Local Effects:**

**Target Organs:** There is no data to hand indicating any particular target organs.

D-limonene is classed by SWA as a potential sensitiser by skin contact.

### Classification of Hazardous Ingredients

Ingredient	Risk Phrases
D-limonene	Conc>=20%: Xi; R38; R43
Naphtha (petroleum), Hydrodesulfurized Heavy	Conc>=10%: R65
• Aspiration hazard - category 1	

Limonene and its oxidation products are skin and respiratory irritants, and limonene-1,2-oxide (formed by aerial oxidation) is a known skin sensitizer. Most reported cases of irritation have involved long-term industrial exposure to

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the pure compound, e.g., during degreasing or the preparation of paints. However, a study of patients presenting dermatitis showed that 3% were sensitized to limonene.

### Potential Health Effects

**Persons sensitised to d-Limonene should avoid contact with this product.**

#### Inhalation:

**Short Term Exposure:** Available data indicates that this product is not harmful. However product may be mildly irritating, although unlikely to cause anything more than mild transient discomfort.

**Long Term Exposure:** No data for health effects associated with long term inhalation.

#### Skin Contact:

**Short Term Exposure:** Classified as a potential sensitiser by skin contact. Exposure to a skin sensitiser, once sensitisation has occurred, may manifest itself as skin rash or inflammation, and in some individuals this reaction can be severe. In addition product may be irritating, but is unlikely to cause anything more than mild transient discomfort.

**Long Term Exposure:** No data for health effects associated with long term skin exposure.

#### Eye Contact:

**Short Term Exposure:** This product may be irritating to eyes, but is unlikely to cause anything more than mild transient discomfort.

**Long Term Exposure:** No data for health effects associated with long term eye exposure.

#### Ingestion:

**Short Term Exposure:** Significant oral exposure is considered to be unlikely. Because of the low viscosity of this product, it may directly enter the lungs if swallowed, or if subsequently vomited. Once in the lungs, it is very difficult to remove and can cause severe injury or death. However, this product is an oral irritant. Symptoms may include burning sensation and reddening of skin in mouth and throat. Other symptoms may also become evident, but all should disappear once exposure has ceased.

**Long Term Exposure:** No data for health effects associated with long term ingestion.

#### Carcinogen Status:

**SWA:** No significant ingredient is classified as carcinogenic by SWA.

**NTP:** No significant ingredient is classified as carcinogenic by NTP.

**IARC:** D-limonene is Class 3 - unclassifiable as to carcinogenicity to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

### Section 12 - Ecological Information

Very toxic to aquatic organisms, may cause long-term adverse effects to the aquatic environment. This product is biodegradable. It will not accumulate in the soil or water or cause long term problems.

### Section 13 - Disposal Considerations

**Disposal:** This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

### Section 14 - Transport Information

**Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.**

**UN Number:** 2319, TERPENE HYDROCARBONS, N.O.S. (d-Limonene).

**Hazchem Code:** 3Y

**Special Provisions:** None allocated

**Limited quantities:** ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

**Dangerous Goods Class:** Class 3: Flammable liquids.

**Packing Group:** III

**Packing Instruction:** P001, IBC03, LP01

Class 3 Flammable Liquids shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 2.1 (Flammable Gases where flammable liquids and flammable gases are both in bulk), 2.3 (Toxic Gases), 4.2 (Spontaneously Combustible Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6

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(Toxic Substances, except Flammable Liquid is nitromethane), and 7 (Radioactive Substances). They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases except where the Flammable Liquids and Flammable Gases are in bulk), 2.2 (Non-Flammable Non-Toxic Gases), 4.1 (Flammable Solids), 4.3 (Dangerous When Wet Substances), 6 (Toxic Substances, where Flammable Liquid is nitromethane), 8 (Corrosive Substances), 9 (Miscellaneous Dangerous Goods), Foodstuffs or foodstuff empties.

### Section 15 - Regulatory Information

**AICS:** All of the significant ingredients in this formulation are compliant with NICNAS regulations.

### Section 16 - Other Information

**This SDS contains only safety-related information. For other data see product literature.**

#### Acronyms:

<b>ADG Code</b>	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 <sup>th</sup> edition)
<b>AICS</b>	Australian Inventory of Chemical Substances
<b>SWA</b>	Safe Work Australia, formerly ASCC and NOHSC
<b>CAS number</b>	Chemical Abstracts Service Registry Number
<b>Hazchem Code</b>	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
<b>IARC</b>	International Agency for Research on Cancer
<b>NOS</b>	Not otherwise specified
<b>NTP</b>	National Toxicology Program (USA)
<b>R-Phrase</b>	Risk Phrase
<b>SUSMP</b>	Standard for the Uniform Scheduling of Medicines & Poisons
<b>UN Number</b>	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (December 2011)  
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### SAFETY DATA SHEET